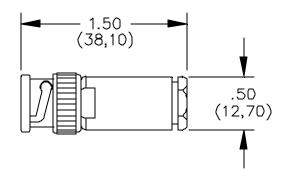
Pomona®

Model 3600 & Assembly Instructions Triaxial Cable Plug



MATERIALS:

Body and Fittings: Brass per QQ-B-626, Alloy 360 ½ H. Tarnish resistant plating Center Contact: Brass per QQ-B-626, Alloy 360 ½ H. Tarnish resistant plating Outer Contact: Gold Plated Beryllium Copper per QQ-C-530, Cond. HT. Dielectric: PTFE

Finish:

Body and Fittings: Non-tarnish Outer and Center Contacts: Gold Flash per MIL-G-45204 over silver plate per QQ-S-365

ORDERING INFORMATION: Model 3600

All dimensions are in inches. Tolerances (except noted): $.xx = \pm .02$ " (,51 mm), $.xxx = \pm .005$ " (,127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies.

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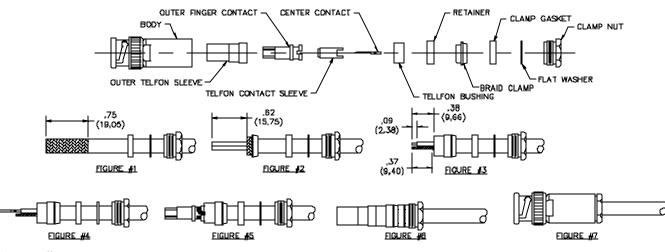


FIGURE #1

- Cut cable. A.
- B. Slide clamp nut, flat washer and clamp gasket over cable.
- C. Strip jacket.

FIGURE #2

- D. Fold back braid and trim cable filler.
- E. Slide braid clamp over braid so that its inner shoulder butts against cable jacket. Fan out braid wires, fold back over braid clamp, trim off excess braid as shown.
- Cut conductors to dimensions shown. F.

FIGURE #3

- Slide retainer over both conductors and press against braid clamp. G.
- H. Strip blue (or equivalent) wire as shown.
- Slide Teflon bushing over both conductors and press against retainer I.
- J. Strip white wire to dimensions shown.

FIGURE #4

Place center contact sleeve over white conductor wire and solder, verify all strains go into the contact. Κ.

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Caution: Do Not Over Heat!

FIGURE #5

- L. Slide Teflon contact sleeve over center contact.
- M. Slide outer finger contact over Teflon contact sleeve.
- Wrap blue wire around outer finger as shown and solder. N.

FIGURE #6

- Slide clamp gasket, washer and clamp nut forward until gasket seats on the end of the braid clamp. 0.
- Slide outer Teflon sleeve over the outer finger contact. P.

FIGURE #7

- Q. Slide plug body over the entire assembly and tighten clamp nut 35 to 40 inch-pounds.
- Slide Teflon contact sleeve over center contact. L.
- M. Slide outer finger contact over Teflon contact sleeve.
- N. Wrap blue wire around outer finger as shown and solder.

All dimensions are in inches. Tolerances (except noted): $.xx = \pm .02"$ (,51 mm), $.xxx = \pm .005"$ (,127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies.

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